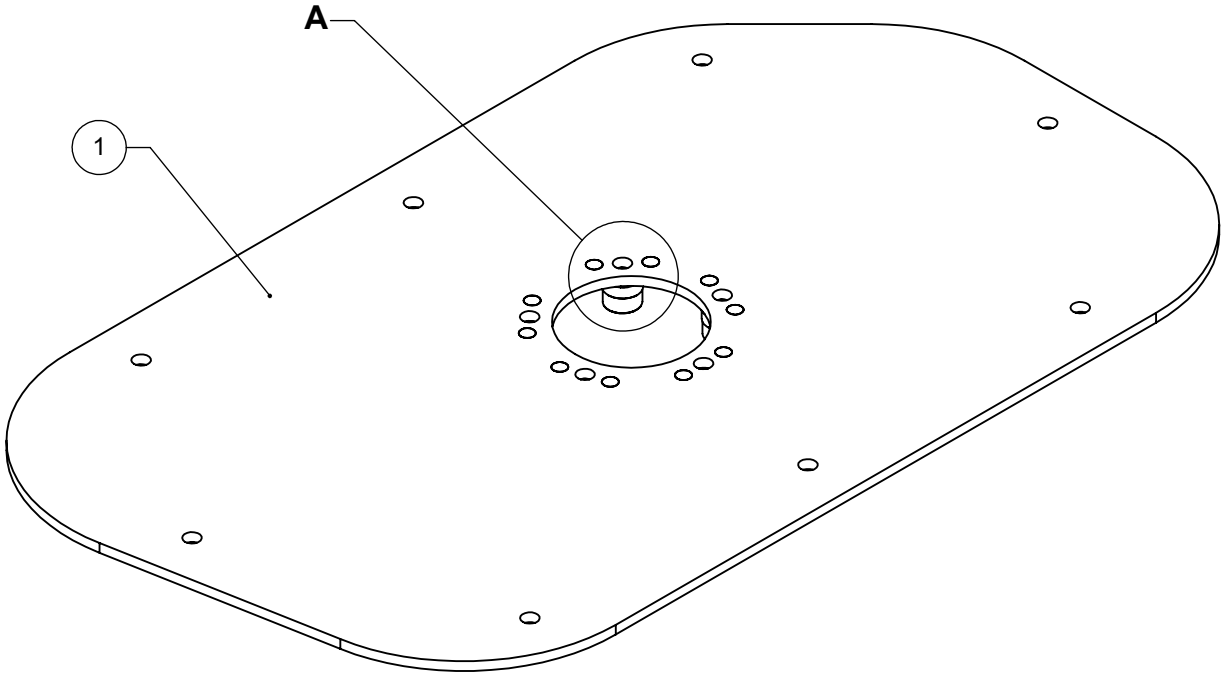
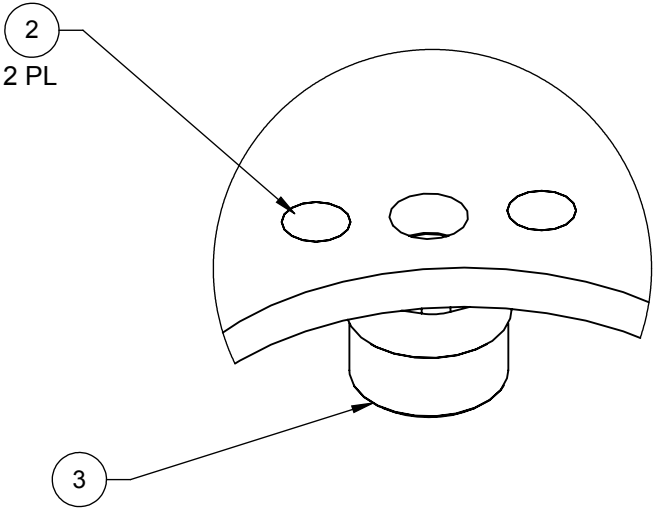


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4577-041	FWD ACCESS PANEL ASSEMBLY
1	1	D4577-5	FWD ACCESS PANEL
2	10	MS20426AD3-5	RIVET, SOLID, CSK
3	5	NAS1474R3	ANCHOR NUT (OR NAS1474A3 OR NAS1474S3 OR NAS1474F3)



D4577-041 FWD ACCESS PANEL ASSEMBLY



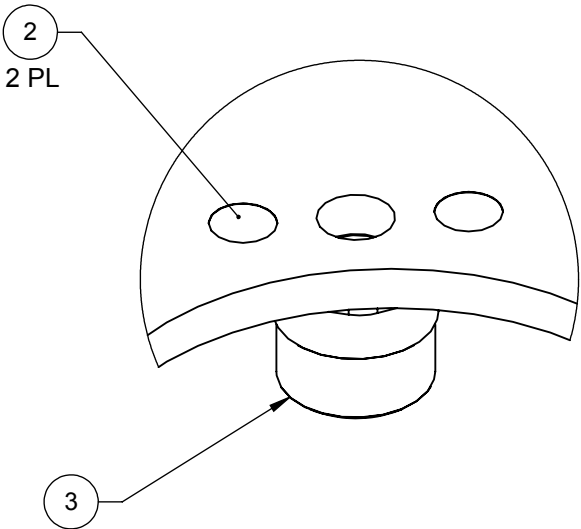
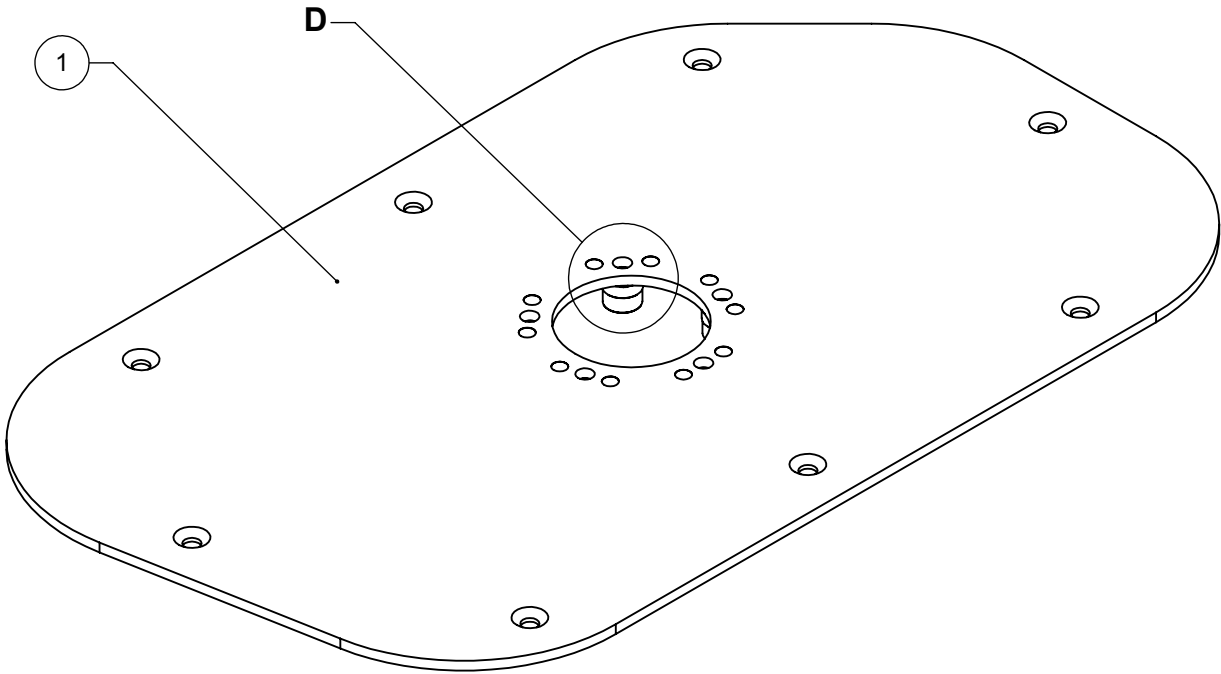
DETAIL A
SCALE 4X
5 PL

D	ADDED D4577-7/-9/-11/-043 FWD ACCESS PANEL, ADDED NOTE 8 (ZN A8-3,4,5). REF PAR15-432, D5473-3 WAS D4025-5 (ZN C1-5)	PM	19.02.05
C	REMOVED POWDER COAT FINISH ON ALL PARTS (SHT 1-3); FORMAT UPDATED; REVISED WEIGHT (SHT 1); VARIOUS MINOR DIMENSIONAL CHANGES, ALL PARTS NOW FULLY DIMENSIONED; REMOVED UNNECESSARY VIEWS	AP	14.12.05
B	REMOVE D4001-1; ADDNAS1474R3, ZN C2-1. MODIFY -5 FOR HARDWARE, ZN C5-4. INCREASE THICJNESS OF -1/-3/-5; IS 0.125", WAS 0.063". MODIFY DIMS OF -1/-3/-5.	DC	12.03.30
A	NEW ISSUE	DC	12.01.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. D2
MFG. APPR.	DD	D4577	SHEET 1 OF 8
APPROVED		TITLE	SCALE
DE APPR.	DS	ACCESS PANEL	NTS
DATE	19.02.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

UNAPPROVED

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.08 lbs

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4577-043	FWD ACCESS PANEL ASSEMBLY
1	1	D4577-11	FWD ACCESS PANEL
2	10	MS20426AD3-5	RIVET, SOLID, CSK
3	5	NAS1474R3	ANCHOR NUT (OR NAS1474A3 OR NAS1474S3 OR NAS1474F3)



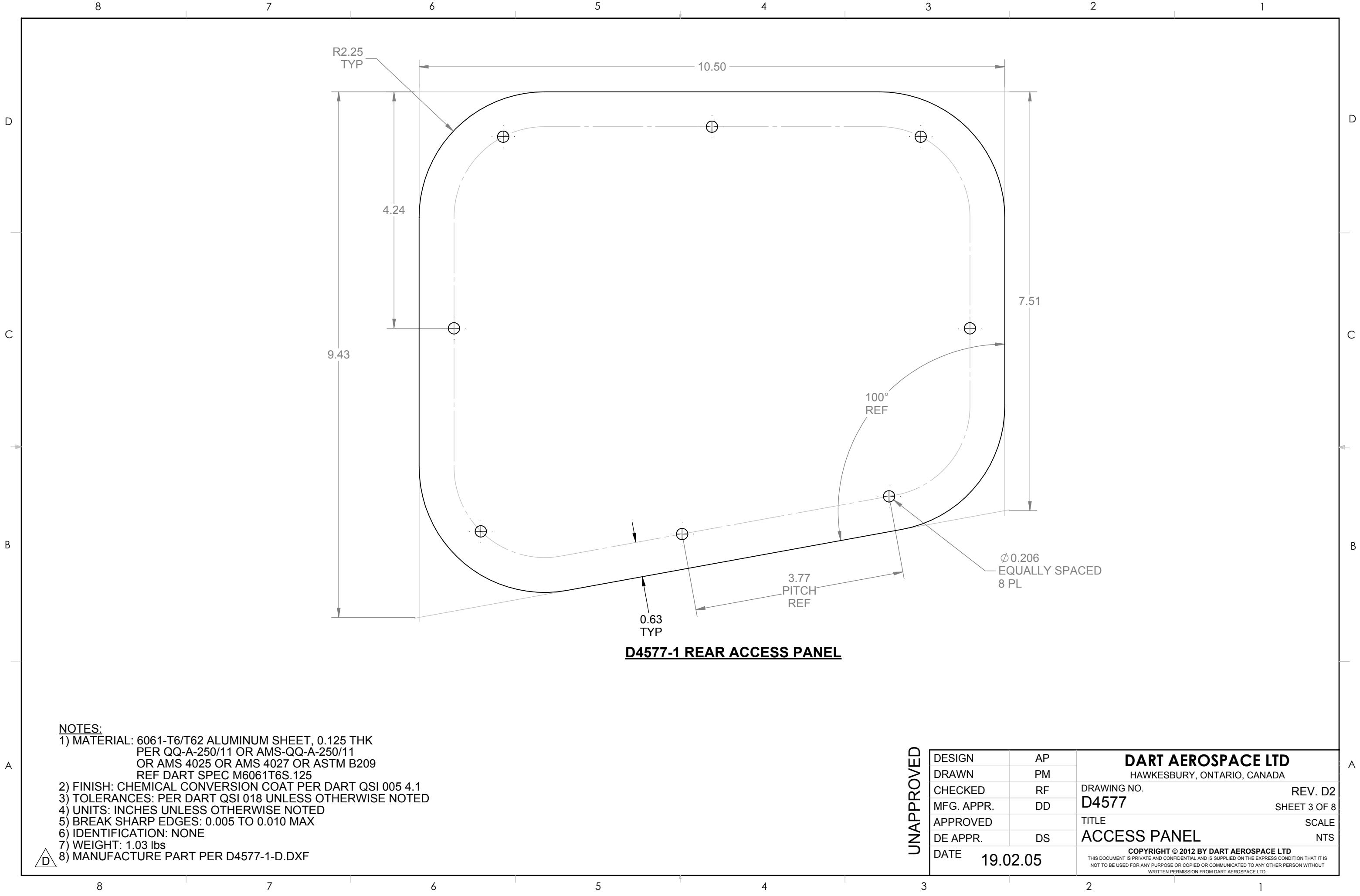
DETAIL D
SCALE 4X
5 PL

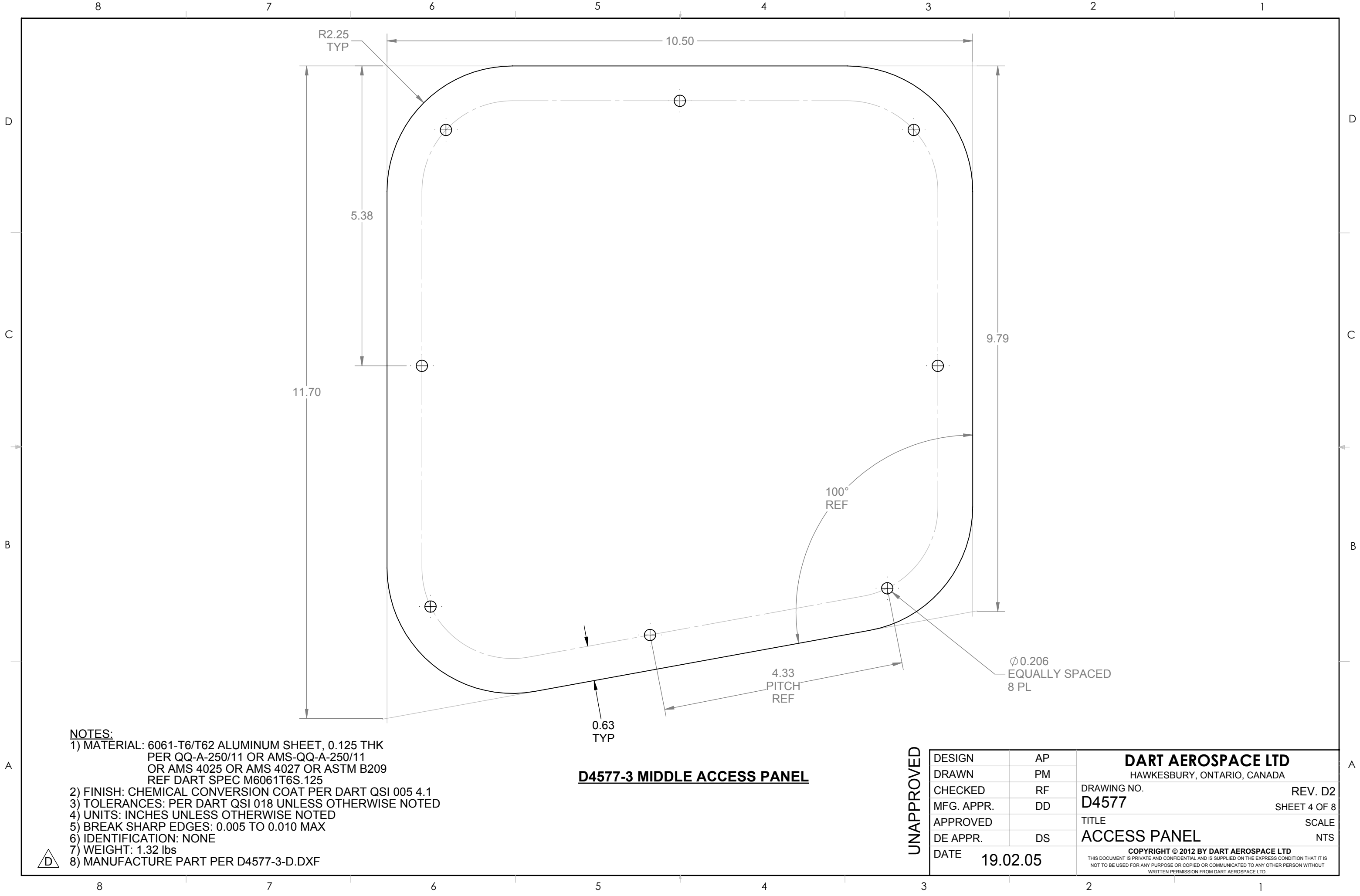
D **D4577-043 FWD ACCESS PANEL ASSEMBLY**

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.08 lbs

UNAPPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO. D4577	REV. D2 SHEET 2 OF 8
MFG. APPR.	DD	TITLE ACCESS PANEL SCALE NTS	
APPROVED	DS		
DE APPR.	DS	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.02.05		





NOTES:

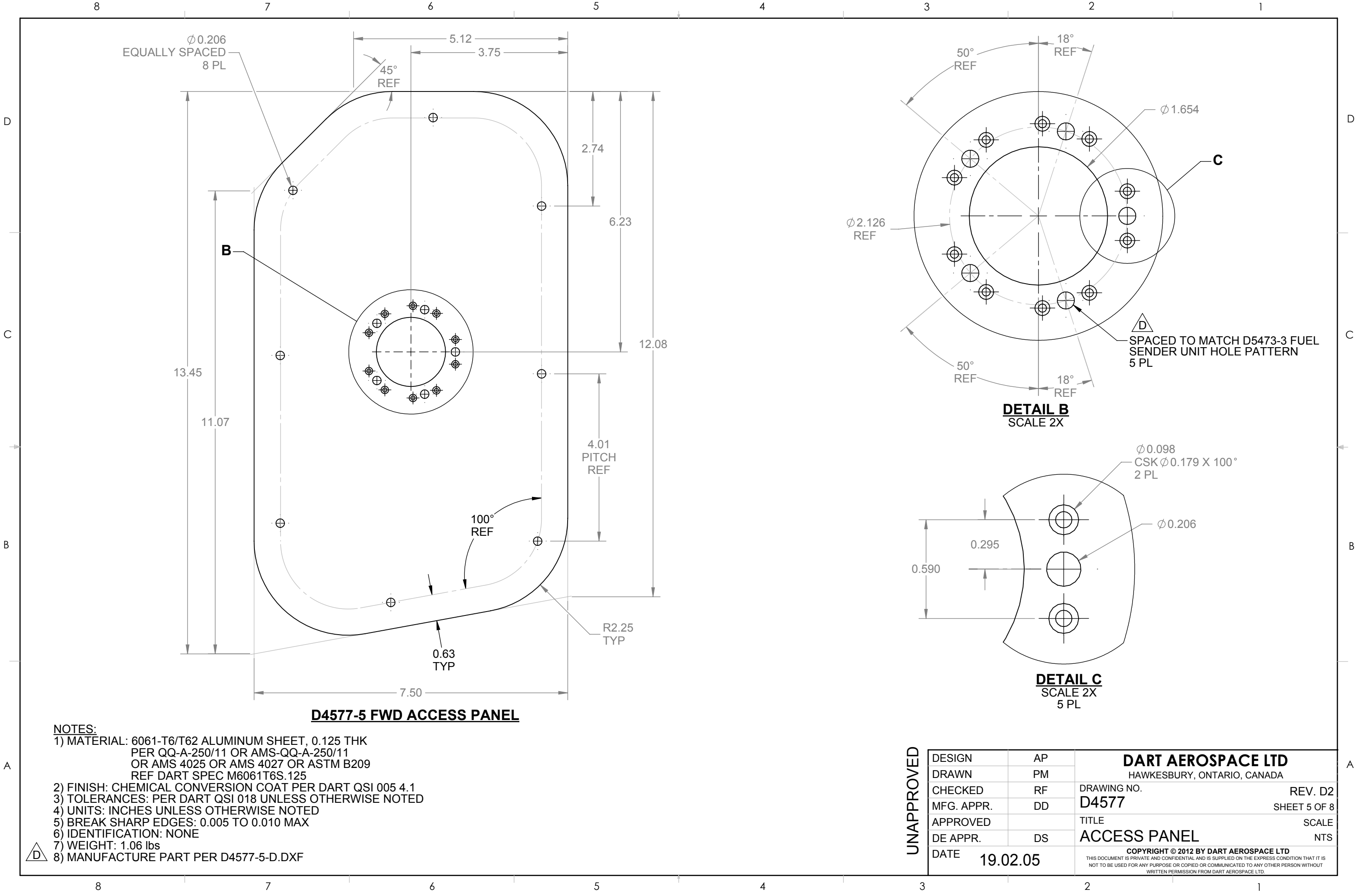
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.32 lbs
- 8) MANUFACTURE PART PER D4577-3-D.DXF

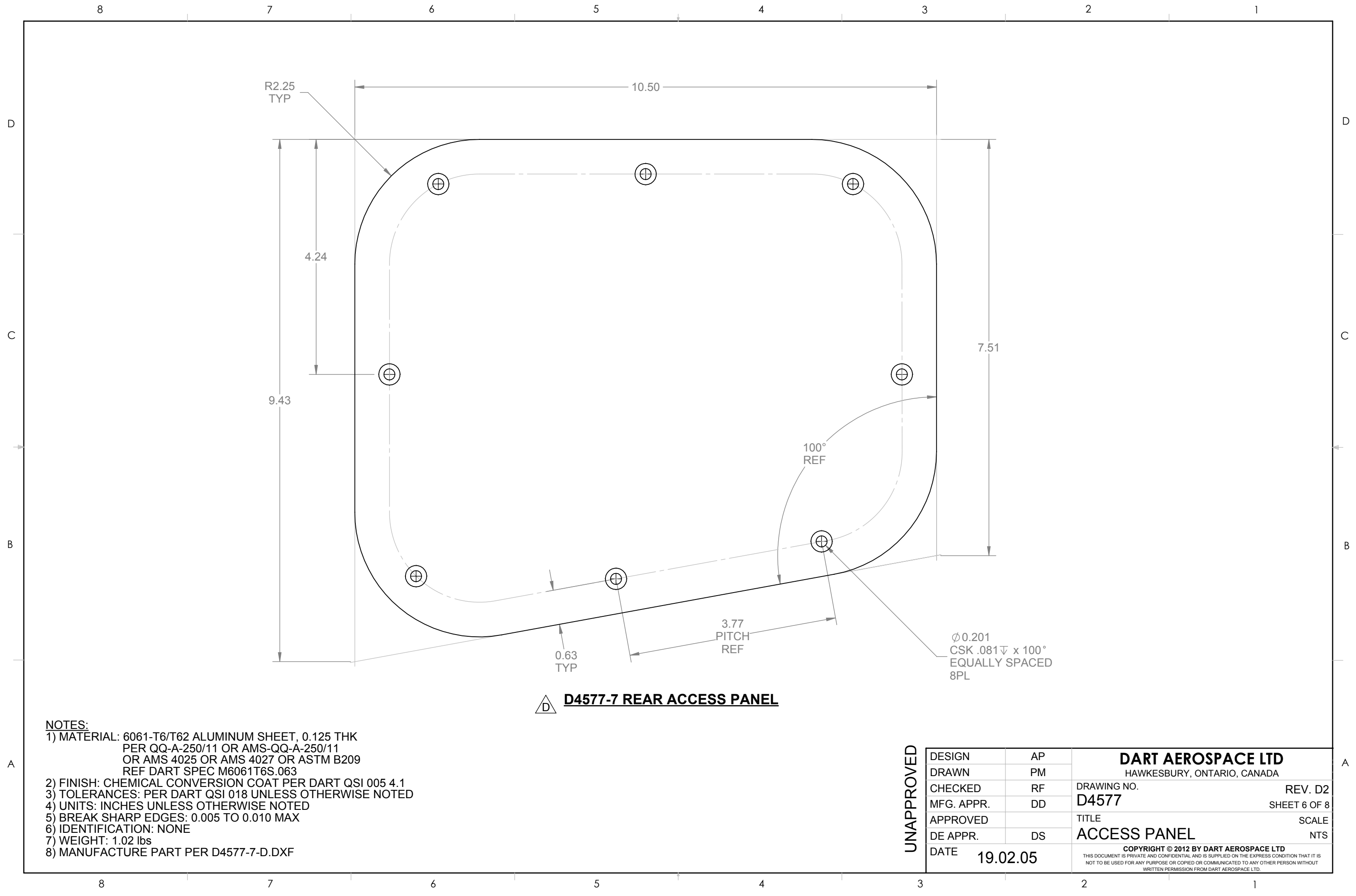
D4577-3 MIDDLE ACCESS PANEL

UNAPPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO. D4577	REV. D2 SHEET 4 OF 8
MFG. APPR.	DD	TITLE ACCESS PANEL SCALE NTS	
APPROVED	DS		
DE APPR.	DS	DATE 19.02.05	
DATE			

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.





D4577-7 REAR ACCESS PANEL

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.02 lbs
 - 8) MANUFACTURE PART PER D4577-7-D.DXF

UNAPPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. D2
MFG. APPR.	DD	D4577	SHEET 6 OF 8
APPROVED		TITLE	SCALE
DE APPR.	DS	ACCESS PANEL	NTS
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